

# Campoxy Accelerator K

## For Solvent Free Epoxy



### FEATURES

**Campoxy Accelerator K** is a specifically formulated amine solution designed to speed the cure response in Cameleon solvent free epoxy range.

**Campoxy Accelerator K** is added as a third component to the **Campoxy TFC605** and **Campoxy SFE600** mix.

#### Note:

*With the addition of any accelerator in two-pack components, a corresponding reduction in pot-life is inevitable.*

### RECOMMENDED USES

**Campoxy Accelerator K** is ideal for use in the following applications:

- Decreasing the tack free and cure times in **Campoxy TFC605** and **Campoxy SFE600**
- Specifically designed for use in areas where cold temperatures are expected to extend the drying time.

### SPECIFICATION DATA

<b>Colour:</b>	Amber	<b>Pot Life:</b>	20 minutes @25°C <sup>(1) (2)</sup>
<b>Volume Solids</b>	~100%	<b>Touch Dry:</b>	3 hours @ 25°C <sup>(2)</sup>
<b>Density:</b>	~0.98 g/cc	<b>Hard Dry:</b>	6 hours @ 25°C <sup>(2)</sup>
<b>Packaging:</b>	250ml and 1 litre	<b>Fully cured:</b>	5 -7 days <sup>(2)</sup>
<b>Storage:</b>	Store under cool dry conditions away from heat and sources of ignition.	<b>Cleanup:</b>	Epoxy Thinner

<sup>(1)</sup> The figures quoted for pot life and drying times will vary with local conditions such as ambient temperature and humidity. Storage conditions and addition rates should be used as a guide only.

<sup>(2)</sup> Based on the suggested addition levels of 160ml of Campoxy Accelerator per 15 Litre mix of Campoxy TFC605.

### DIRECTIONS FOR USE

Ensure that all surfaces are prepared as specified in the **Campoxy TFC605** or **Campoxy SFE600** product data sheet.

**Campoxy Accelerator K** is added as a third component to the combined Parts A and B of **Campoxy TFC605** & **Campoxy SFE600**

Induction period of 20 minutes is **not** required.

**DO NOT** exceed the recommended addition rates as this could lead to "amine blooming" and affect subsequent adhesion and film appearance.

### Typical Addition Rates

Product	Volume of Base	Volume of Converter	Volume of Campoxy Accelerator K
Campoxy TFC605	10 Litres	5 Litre	160 mls
	20 Litres	10 Litres	320 mls
Campoxy SFE600	3.15 Litres	1.85 Litres	55 mls
	6.3 Litres	3.7 Litres	110 mls

## PRECAUTIONS

**IMPORTANT.** See the Cameleon Paints General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use. Refer to Product Information Sheet for Campoxy TFC 605 and Campoxy SFE 600 for detailed information about the preparation and application of these products.

## CAMELEON PAINTS

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