

# CamtectAU660

## Accelerator



### FEATURES

**Camtect AU660 Accelerator** is a specifically formulated solution designed to speed the cure response in **Camtect AU660** products.

**Camtect AU660 Accelerator** is added as a third component to the **Camtect AU660** mix.

**Camtect AU660 Accelerator** should only be used when cold temperatures are experienced during application. It is not recommended for use when application temperatures are likely to exceed 20° C.

*Note:*

*With the addition of any accelerator in two-pack components, a corresponding reduction in pot-life is inevitable. This is especially apparent during warmer ambient conditions.*

### RECOMMENDED USES

**Camtect AU660 Accelerator** is ideal for use in the following applications:

- Decreasing the tack free and cure times in **Camtect AU660 Acrylic Urethane**.
- Specifically designed for use in areas where cold temperatures are expected to extend the drying time.

### SPECIFICATION DATA

<b>Colour:</b>	Clear	<b>Pot Life:</b>	1 hour @25°C <sup>(1)</sup> <sup>(2)</sup>
<b>Volume Solids</b>	~1%	<b>Touch Dry:</b>	0.5 hours @ 25°C <sup>(2)</sup>
<b>Density:</b>	~0.97 g/cc	<b>Hard Dry:</b>	8 hours @ 25°C <sup>(2)</sup>
<b>Packaging:</b>	1 and 4 litre	<b>Fully cured:</b>	5 days <sup>(2)</sup>
<b>Storage:</b>	Store under cool dry conditions away from heat and sources of ignition.	<b>Cleanup:</b>	AU161 Thinner

<sup>(1)</sup> The figures quoted for pot life and drying times will vary with local conditions such as ambient temperature and humidity. Storage conditions and addition rates should be used as a guide only.

<sup>(2)</sup> Based on the suggested addition levels of 50ml of Camtect AU660 Accelerator per 1 Litre mix of Camtect AU660.

### DIRECTIONS FOR USE

Ensure that all surfaces are prepared and primed as specified in the **Camtect AU660** product data sheet.

**Camtect AU660 Accelerator** is added as a third component to the combined Parts A and B of **Camtect AU660 Acrylic Urethane**.

Induction period of 20 minutes is **not** required.

**DO NOT** exceed the recommended addition rates as this can affect subsequent adhesion and film appearance.

Addition of 5% will have a thinning effect on the viscosity of the mixed product, therefore further addition of AU 159 Thinner should be no more than 5% by volume, if required.

#### Typical Addition Rates

Product	Volume of Base	Volume of Converter	Volume of Campoxy Accelerator
Camtect AU660	3.2 Litres	0.8 Litre	200 mls
	8 Litres	2 Litres	500 mls

## PRECAUTIONS

**IMPORTANT.** See the Cameleon Paints General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use.

## CAMELEON PAINTS

### Manufacturers of a complete range of quality paints

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