# Quicksilver

# GeneralPurposeSilverEnamel



#### **FEATURES**

Quicksilver is а premium quality, extremely rapid drying silver alkyd enamel. The bright silver appearance is due to the presence of metallic aluminium, which also acts as an anticorrosive pigment

Due to its unique polymer system, Quicksilver provides the maximum in gloss, durability, flexibility, strength and hardness.

### RECOMMENDED USES

Quicksilver is a general industrial rapid dry silver enamel finish, and can be applied to protect suitably primed:

- Metal implements
- Machinery and equipment
- Mining and engineering equipment
- Office and electrical equipment

### SPECIFICATION DATA

Colour: Bright Silver, **Dry Film Thickness:** 30 - 40µ DFT

available in Blue Tint

Finish: High Gloss

Density: ~0.94 g/cc

**Volume Solids:** ~28%

Packaging: 4 and 20 litre

Application: Air or airless spray

Thinner: Thinner E243 or

**Enamel Thinner** 

Mineral Turps Cleanup:

Store under cool dry Storage:

conditions away from

heat and sources of

ignition.

Wet Film Thickness: 110 - 140µ WFT

 $7 - 8 \text{ m}^2 / \text{litre}$ Coverage:

@ 35µ DFT

Number of Coats: 2 coats

5 minutes @ 25°C **Touch Dry:** 

Dry to Handle: 1 hour

Dry to Recoat: 1 - 2 hours, or

after 24 hours.

8 hours @ 25°C Hard Dry:

## **PERFORMANCE**

**Temperature Resistance:** Up to 90°C dry heat

Good **Abrasion Resistance:** Weatherability: Good

Moderate / Good (1) **Solvent Resistance:** 

**Chemical Resistance:** Moderate; not resistant to strong acids or

alkalis. Resists rain and condensation; not

suitable for immersion.

<sup>(1)</sup> Resists alcohols, mineral turps, and enamel thinners. Not resistant to Aromatic solvents, ketones, esters and chlorinated solvents.

#### **DIRECTIONS FOR USE**

Ensure all surfaces are clean, dry, and free from contamination.

**Quicksilver** is best applied by conventional or airless spray. Add the appropriate amount of **Cameleon E243 Thinner** depending on the type of application equipment and environmental conditions. Typical conventional spray set up should have air pressures of Pot: 60 - 100 kPa (10 - 15 psi); Gun: 380 - 420 kPa (55 - 60 psi). Airless spray set up should have a 28:1 pump ratio and an air supply of 520 - 650 kPa (80 - 100 psi). Apply one mist coat, allow to flash off then apply one full coat. Recoat within 1 - 2 hours, or after 24 hours.

Stir well before use. Provide adequate natural ventilation during use. Wash equipment immediately after use with **Thinner E243** or **Enamel Thinner.** 

#### DO NOT apply if temperature is below 10°C or if relative humidity is >85%

#### **Typical Specifications**

Surface	Preparation	System	Dry Film Build
Steel	Ensure surface is clean, dry and free from grease, oil, or other surface contaminants. Abrasive blast to AS1627.4 class 2, or power tool clean to AS1627.2	1. Metalprime; or Satin Prime IP415	50μ
		2. Quicksilver	70 - 80µ <sup>(2)</sup>
Aluminium, Zinc Alum or galvanised metals	Thoroughly scrub the surface to remove any white corrosion products and surface contamination (oil, grease etc). Prepare substrate to SSPC-SP-1.	1. Cametch VP628	15 - 20μ
		2. Quicksilver	70 - 80µ <sup>(2)</sup>

 $<sup>^{(2)}</sup>$  Note: 2 coats at 40 - 50  $\mu$  DFT per coat recommended.

### **PRECAUTIONS**

**IMPORTANT!** See the Cameleon Paints General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use.

#### CAMELEON PAINTS

#### Manufacturers of a complete range of quality paints

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