



All Black

General Purpose Black



FEATURES

All Black is an economical water borne acrylic black coating designed primarily for the coating of steel, but may also be used on a variety of different substrates.

A component of the Cameleon WaterSafe range, **All Black** has been designed as a safer alternative to the traditional economical black shop finishes.

All Black will provide protection against UV, moisture and high humidity for low to medium corrosive atmospheres.

RECOMMENDED USES

The non-flammable, non-toxic nature of **All Black** makes it the ideal coating for use in areas of limited ventilation, or where contamination from solvent based coatings could pose significant problems.

All Black finds uses such as:

- Vehicle chassis
- Implements and machinery
- Tyre black

SPECIFICATION DATA

Colour:	Black	Volume Solids:	~25%
Finish:	Semi Gloss, Gloss	Dry Film Thickness:	15 - 30µ DFT
Density:	~1.04 g/cc	Wet Film Thickness:	60 - 120µ WFT
Packaging:	20 and 200 litre	Coverage:	2 - 3 m ² / litre @ 30µ DFT
Application:	Brush, roller or spray	Number of Coats:	1 - 2 coats
Cleanup:	Water	Touch Dry:	30 minutes
Storage:	Store under cool dry conditions.	Dry to Recoat:	4 - 6 hours
		Hard Dry:	4 - 6 hours

PERFORMANCE

Colour Retention:	Excellent
Water Resistance:	Good
Weatherability:	Excellent
Abrasion Resistance:	Good.

DIRECTIONS FOR USE

All Black is designed to allow direct to metal application, however, like most acrylic coatings, it may be applied over a previously primed surface as long as they are sound and show good substrate adhesion.

Ensure all surfaces are clean, dry and free from oils, grease or other surface contamination. Un-coated rusty steel should be sandblasted as per recommendations in "Typical Specifications".

All Black may be applied by brush, roller or spray. It is best applied un-thinned, however a maximum of 20% water may be added to aid application.

Stir well before use. Provide adequate natural ventilation during use. Wash equipment immediately after use with Water.

DO NOT apply if temperature is below 10°C, relative humidity is above 85%, or rain is imminent.

Typical Specifications

Surface	Preparation	System	Dry Film Build
New Steel / Previously Painted Surfaces	Prepare surface to SSPC-SP-2. Ensure all loose or flaking material is removed prior to application. Degrease as per SSPC-SP-1	1. All Black 2. All Black	30µ 30µ
Rusted Steel	Prepare surface to SSPC-SP-10 if possible, otherwise prepare to SSPC-SP-2		

Comment [SM1]:

PRECAUTIONS

See the Cameleon Paints General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use.

CAMELEON PAINTS

Manufacturers of a complete range of quality paints

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