

# Campoxy

## Accelerator



### FEATURES

**Campoxy Accelerator** is a specifically formulated amine solution designed to speed the cure response in **Campoxy ZP550, Campoxy EPZ557 and Campoxy EHB585**

**Campoxy Accelerator** is added as a third component to the **Campoxy** mix, after parts A and B have been thoroughly mixed.

*Note:*

*With the addition of any accelerator in two-pack components, a corresponding reduction in pot-life is inevitable.*

### RECOMMENDED USES

**Campoxy Accelerator** is ideal for use in the following applications:

- Decreasing the tack free and cure times in **Campoxy EHB585, Campoxy ZP550 and Campoxy EPZ557.**
- Specifically designed for use in areas where cold temperatures are expected to extend the drying time.

### SPECIFICATION DATA

<b>Colour:</b>	Amber	<b>Pot Life:</b>	2 ½ hours @25°C <sup>(1) (2)</sup>
<b>Volume Solids</b>	~22%	<b>Touch Dry:</b>	1-2 hours @ 25°C <sup>(2)</sup>
<b>Density:</b>	~0.89 g/cc	<b>Hard Dry:</b>	2-3 hours @ 25°C <sup>(2)</sup>
<b>Packaging:</b>	250ml and 1 litre	<b>Fully cured:</b>	5 -7 days <sup>(2)</sup>
<b>Storage:</b>	Store under cool dry conditions away from heat and sources of ignition.	<b>Cleanup:</b>	Epoxy Thinner

<sup>(1)</sup> The figures quoted for pot life and drying times will vary with local conditions such as ambient temperature and humidity. Storage conditions and addition rates should be used as a guide only.

<sup>(2)</sup> Based on the suggested addition levels of 250ml of Campoxy Accelerator per 4 Litre mix of Campoxy EHB585.

### DIRECTIONS FOR USE

Ensure that all surfaces are prepared as specified in the particular **Campoxy** product data sheet.

**Campoxy Accelerator** is added as a third component to the combined Parts A and B of **Campoxy product.**

Induction period of 20 minutes is **not** required.

**DO NOT** exceed the recommended addition rates as this could lead to "amine blooming" and affect subsequent adhesion and film appearance.

### Typical Addition Rates

Product	Volume of Base	Volume of Converter	Volume of Campoxy Accelerator
Campoxy EHB585	3.2 Litres	0.8 Litre	250 mls
	16 Litres	4 Litres	1 Litre
Campoxy ZP550 & Campoxy EPZ557	10 Litres	10 Litres	500 mls
	2 Litres	2 Litres	100 mls

## PRECAUTIONS

**IMPORTANT.** See the Cameleon Paints General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use.

## CAMELEON PAINTS

### Manufacturers of a complete range of quality paints

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